# **INSTRUCTION MANUAL**

### RA 19-1U RACK ADAPTER

### HOT SWAP RACK ADAPTER FOR 1U HSF SERIES POWER SUPPLIES

	CO INC. 101 Company.	RA	DDEL 19-1U ADAPTER REV. NO	Ce
IMPO	RTANT NOTES:			
1)	This manual is va	lid for the following Model ar	nd associated seria	I numbers:
	MODEL	. SERIAL NO.	REV. NO.	
2)	revision number bers. Before using your model. If in mentation Office	may be included at the end changes are documented w g this Instruction Manual, che doubt, contact your nearest in New York, (718) 461-700 and serial number.	vith reference to th eck your equipmen Kepco Representa	e equipment serial num- t serial number to identify ative, or the Kepco Docu-
3)		his manual are protected by the specific written permission		uction of any part can be
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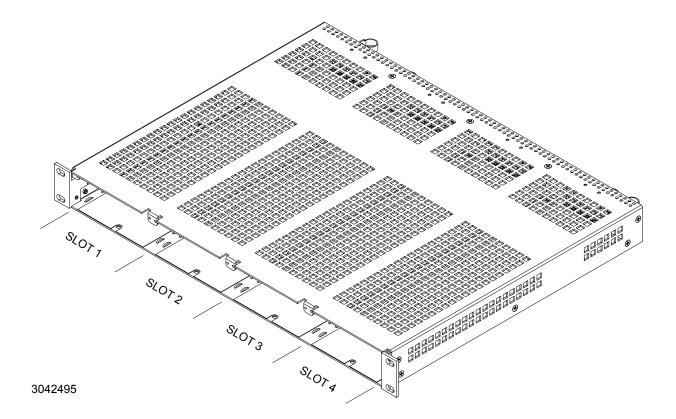
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#### FIGURE 1-1. RA 19-1U RACK ADAPTER

#### **SECTION 1 - INTRODUCTION**

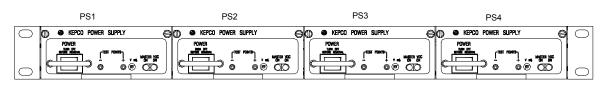
#### 1.1 SCOPE OF MANUAL

This manual contains instructions for the installation and operation of the RA 19-1U plug-in rack adapter (Figure 1-1) used with 1U HSF Series power supplies, manufactured by Kepco, Inc., Flushing, New York, U.S.A. Unless otherwise noted, 1U HSF refers to the following models -1U, -1UR, -1URT, -1URC, -1URX and -1URY.

#### 1.2 GENERAL DESCRIPTION

Kepco RA 19-1U rack adapters are specifically designed for the installation of Kepco 1U HSF Series Power Supplies into 19-inch EIA-RS-310D standard equipment racks. The RA 19-1U Model accommodates up to four 50W, 100W or 150W 1U HSF power supplies (Figure 1-2).

The rack adapter is user-configurable for parallel, series, or independent power supply operation. Up to four identical units may connected in parallel. Multiple rack adapters may be paralleled for additional current capacity. Forced current sharing and OR'ing diodes for N+1 redundancy are built into the 1U HSF power supplies. Redundant a-c inputs are provided to deliver independent source power to each power supply in a redundant pair. User-configurable keying ensures that only the correct power supply can be installed in a keyed slot.



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#### FIGURE 1-2. RA 19-1U RACK ADAPTER WITH 1U HSF POWER SUPPLIES INSTALLED

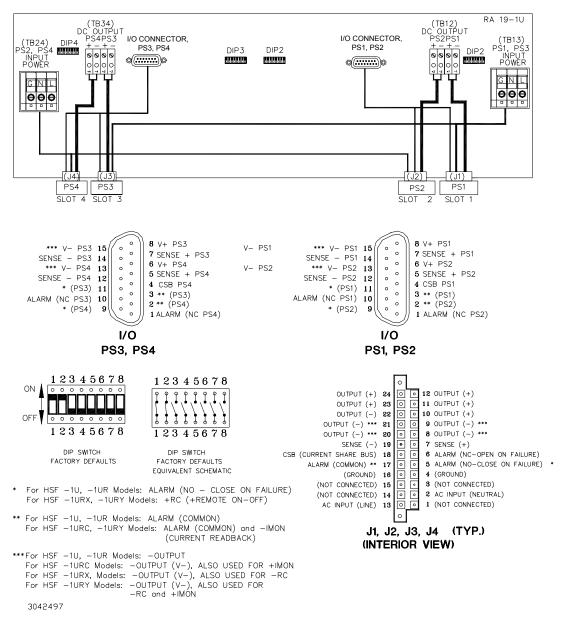
#### 1.3 MECHANICAL

The rack adapter is equipped with mounting ears for mounting in EIA-RS-310D standard 19inch racks. For mounting in non-standard racks, consult Kepco Applications Engineering. The rack adapter is not configured for slides. Optional blank filler panels (see Table 1-2) are available if the full complement of power supplies is not utilized.

Mechanical dimensions, material, and finish of the RA 19-1U Rack Adapter is provided in Figure 1-5.

#### 1.4 ELECTRICAL

An internal PCB back plate mounts connectors which interface directly with the power and signal connectors of 1U HSF Series power supplies, permitting hot swappable insertion and extraction. The other side of the back plate assembly, available from the rear, contains the fixed power and signal connections. Figure 1-3 illustrates the interconnections provided by the RA 19-1U Rack Adapter. Dual input terminal blocks on the back plate assembly (Figure 1-4) distribute input power to each of the four powers supplies. Figure 1-6 is a schematic diagram of the RA 19-1U rack Adapter.



All mechanical and electrical specifications are contained in the mechanical outline drawing: Figure 1-5. See Figure 1-6 for electrical schematic diagram.

FIGURE 1-3. RA 19-1U INTERCONNECTIONS, SIMPLIFIED DIAGRAM

#### 1.5 SAFETY

Certified to UL 60950-1, 1st Edition, 2007-10-31 (Information Technology Equipment - Safety - Part 1: General Requirements) and CSA C22.2 No. 60950-1-03, 1st Edition, 2006-07 (Information Technology Equipment - Safety - Part 1: General Requirements). Units are CE marked per the Low Voltage Directive (LVD), 2006/95/EC (LVD) and 2004/108/EC (EMC). [The standards do not apply with either DC input operation or with a-c input frequency above 66Hz.]

#### 1.6 RoHS COMPLIANCE

RoHS 5 of 6 compliant to EU directive 2011/65/EU if used as component within telecommunication systems.

#### 1.7 ACCESSORIES

Accessories for RA 19-1U Rack Adapters are listed in Table 1-2; see also Table 2-1 for additional accessories supplied with the unit.

#### 1.8 OPTIONS

Table 1-1 below describes the standard model options available with the RA 19-1U rack adapter. For non-standard options, contact Kepco Applications Engineering for assistance.

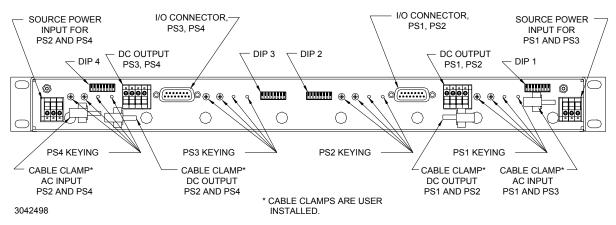


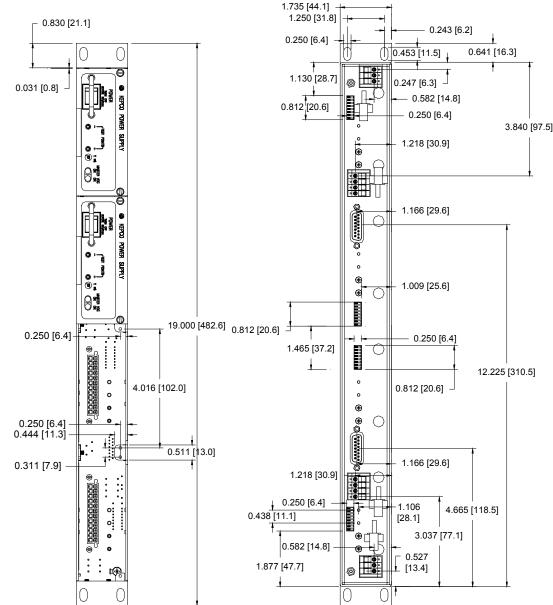


TABLE 1-1.	COMPATIBLE	<b>1U HSF POWER</b>	SUPPLIES

RA 19-1U RACK ADAPTER	SLOT	COMPATIBLE POWER SUPPLIES	
	1, 2, 3, 4	HSF-1UR 50W, 100W and 150W Series HSF-1U 50W and 100W Series	
NOTES: 1. Contact Kepco Applications Engineering for assistance with non-standard configurations. 2. RA 19-1U is compatible with HSF-1U, -1UR, -1URC, -1URX, and -1URY models.			

#### TABLE 1-2. RA 19-1U ACCESSORIES

ACCESSORY	PART NUMBER	USE
Screw, Thread forming (4-40, 0.75 in. long, PHPH)	101-0480	Module Keying. eight (8) supplied with unit. Installed by user (see PAR. 2.3).
Cable Clamp, Nylon, with release lever	108-0422	Support weight of AC input and DC output cables. Four (4) supplied with unit to be installed by user as desired (see Figure 1-4)
Line cord	118-0506	Supply 115 V a-c source power to rack adapter. Two (2) supplied with unit.
Connector	142-0449	Mating Connector for I/O connector. Two (2) supplied with unit.
Filler Panel (1/4 Rack)	RFP 19-1U-14	Cover one unused 1/4 rack slot.
Filler Panel (1/2 Rack)	RFP 19-1U-12	Cover two unused 1/4 rack slots.



NOTES:

1. MATERIAL: -CHASSIS,COVER,BACKPLATE 0.064" THK ALUM. 5052-H32

-CHASSIS,COVER,BAC -PCB 0.063" THK. FR-4

2. FINISH

FINISH

-IRIDITE GOLD ON ALL METAL PARTS.

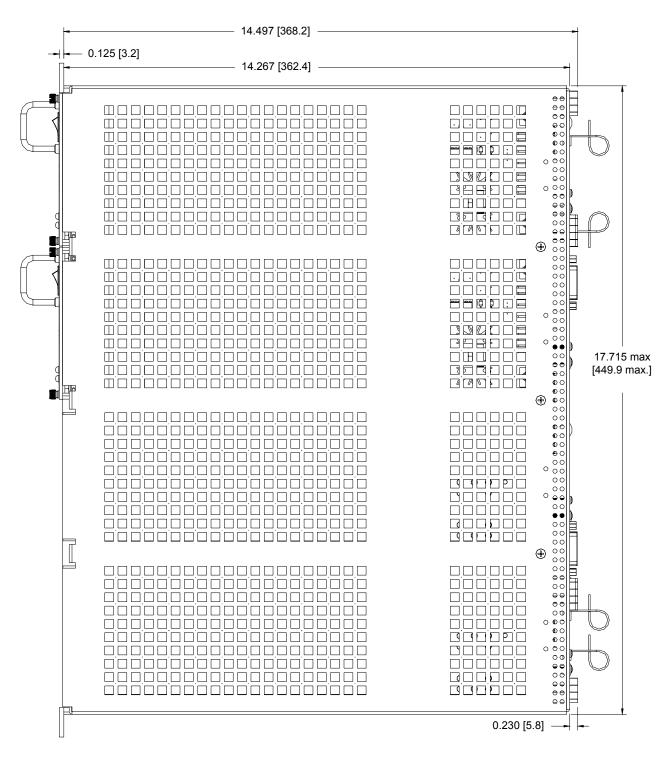
-BACKPLATE SILKSCREEN BLACK INK.

- 3. IF KEYING IS REQUIRED USE THE INCLUDED SELF FORMING SCREWS 4-40x3/4" (1010480) AS PER FIGURE 2-1. MAX. TORQUE 5 lbxin (0.6 Nxm).
- MODULE ARE SECURED FOR HOT SWAP OPERATION WITH CAPTIVE PANEL SCREWS 4-40. MAX. TORQUE 2 lbxin (0.23 Nxm).
- 5. FOR SHIPPING OR HIGH VIBRATION AND SHOCK ENVIRONMENTS, MODULES CAN EACH BE SECURED WITH ONE FLAT HEAD SCREW 100~, 6-32x1/4" MIN. to 1/2" MAX. LONG. (KEPCO P/N 1010408 ) OR SIMILAR. THE SCREW WILL BE INSTALLED THRU THE COUNTERSUNK HOLES IN THE BOTTOM PAN.
- 6. DIMENSIONS ARE IN INCHES [DIMENSIONS IN BRACKETS ARE IN MILLIMETERS].

7. TOLERANCES (UNLESS OTHERWISE SPECIFIED): 3 PLACES: ±0.005, 2 PLACES ±0.01, FRACTIONS: ±1/64"

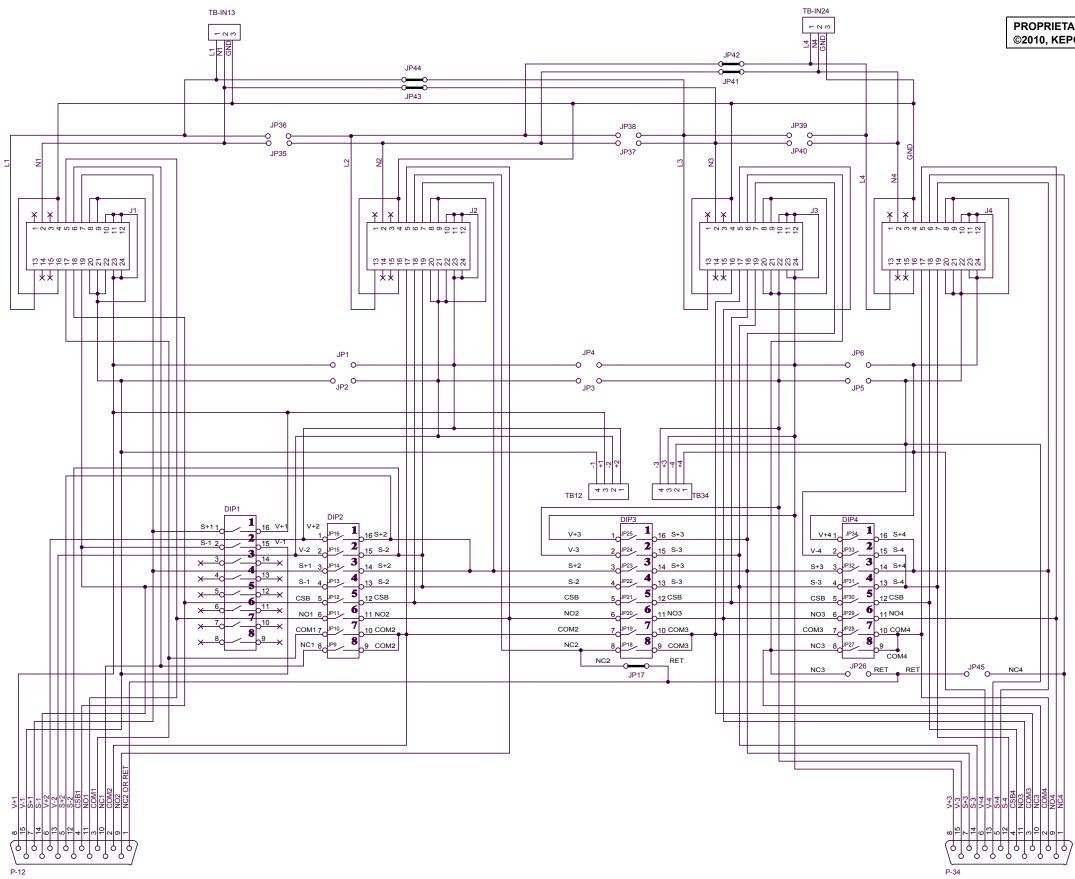
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#### FIGURE 1-5. MECHANICAL OUTLINE DRAWING, RA 19-1U RACK ADAPTER (SHEET 1 OF 2)



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#### FIGURE 1-5. MECHANICAL OUTLINE DRAWING, RA 19-1U RACK ADAPTER (SHEET 2 OF 2)



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FIGURE 1-6. RA 19-1U SCHEMATIC DIAGRAM

1-7/1-8 (Blank)

#### **SECTION 2 - INSTALLATION**

#### 2.1 UNPACKING AND INSPECTION

This equipment has been thoroughly inspected and tested prior to packing and is ready for operation. After careful unpacking, inspect for shipping damage before attempting to operate. If any indication of damage is found, file an immediate claim with the responsible transport service. See Table 2-1 for a list of equipment supplied.

ITEM	QUANTITY	PART NUMBER
Rack Adapter	1	RA 19-1U
I/O Connector (Mating)	2	142-0449
Line cord (115 V a-c, 15A max, North American style plug, 6 ft.)	2	118-0506
Instruction Manual	1	243-1025
Keying screws (4-40 x 0.75 in., thread forming)	8	101-0480
Hood for I/O Connector (Mating) P/N 142-0449	2	108-0204
Cable clamp with release latch	4	108-0422

#### TABLE 2-1. EQUIPMENT SUPPLIED

#### 2.2 CONFIGURING THE RACK ADAPTER

Prior to installation the rack adapter must be configured by the user. Configuration consists of the following:

- For configurations that use multiple output voltages it is possible to key the rack adapter to accept only a power supply with corresponding keying (see PAR 2.3).
- Configuring slots for independent, parallel, or series operation. This can be done by means of DIP switches mounted on the rear panel, or externally by wiring the associated I/O mating connector and DC OUTPUT terminals (see PAR. 2.4).

#### 2.3 RACK ADAPTER KEYING INSTRUCTIONS

RA 19-1U rack adapters incorporate a keying mechanism to prevent accidental insertion of the incorrect model 1U HSF power supply into any position. The 1U HSF power supplies are keyed by voltage at the factory. The keying mechanism will prevent engagement of any of the 1U HSF power supply's connectors with those on the rack adapter's back plate unless the key and keyway align. The key pins are on the 1U HSF power supply and are set at the factory. DO NOT ALTER THE KEYING AT THE POWER SUPPLY. The keyway is established by installing screws (provided) so that the only open holes match the power supply pins. The user can configure each power supply slot for the desired voltage in the desired position. Figure 1-4 shows the location of key positions for each slot and Figure 2-1 shows the configuration required for voltage selection.

#### 2.3.1 ESTABLISHING KEY POSITIONS

To establish the keying of any position, simply install the 4-40 x 0.75 in. thread-forming screws (Kepco P/N 101-0480) into the corresponding holes as indicated in Figure 2-1. DO NOT OVER-TIGHTEN these screws (max torque 5 in.-lbs. (0.6 N x m). DO NOT ALTER THE KEYING AT THE POWER SUPPLY.

DESIRED VOLTAGE	INST	SCREWS		
48 VOLTS	0	•	٢	0
28 VOLTS	0		0	۲
24 VOLTS	Ś	0	$\odot$	0
15 VOLTS	0	0	۲	3
12 VOLTS		0	0	۲
5 VOLTS	۲	0	0	0
3.3 VOLTS	0	0	0	۲

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FIGURE 2-1. RA 19-1U RACK ADAPTER KEYING

#### 2.4 SLOT CONFIGURATION

Configuring slots of the rack adapter for independent, parallel or series operation is accomplished either by means of DIP switches mounted on the rear panel associated with each slot (see Figure 1-3), or externally by connecting the appropriate pins of the associated I/O mating connector. DIP switch functions are explained in Table 2-2.

Slot configuration requires the following selection:

- 1. Select independent (PAR. 2.4.1), parallel (PAR. 2.4.2), or series (PAR. 2.4.3) operation.
- 2. Select local or remote sensing; PAR. 2.4.1 (independent), 2.4.2, (parallel) or 2.4.3, (series).
- 3. Optional: Select close-on-failure or open-on-failure alarm (PAR. 2.4.4).
- 4. Current Monitoring (Models -1URC and -1URY only, see PAR. 2.5).
- 5. Remote On-Off (Models -1URX and -1URY only, see PAR. 2.6).

DIP SWITCH POSITION	FUNCTION	DIP SWITCH SET TO ON (CLOSED)	DIP SWITCH SET TO OFF (OPEN)			
	•	NOTE: BOLD TYPE INDICATES FACTOR	RY SETTINGS.			
1, 2	Local / Remote Sensing Selection	Required ON for independent operation with Local Sensing. Position 1 connects V+ to S+, Position 2 connects V– to S– (see PAR. 2.4.1.1).	<ul> <li>Position 1 and 2 required OFF for:</li> <li>a) Independent configurations using Remote</li> <li>Sensing (see PAR. 2.4.1.3).</li> <li>b) Independent configurations using Local Sensing with user supplied connections from V+ to S+ and V- to S- (see PAR. 2.4.1.2).</li> <li>c) All parallel configurations (sensing must be established using external wires) (see PAR. 2.4.2.3).</li> <li>d) All series connections (see PAR. 2.4.3).</li> </ul>			
3, 4	Connect Sense + and – in parallel	Required ON for parallel configurations using DIP switch settings to connect the sense leads in par- allel. Position 3 connects +S to adjacent slot +S, Position 4 connects –S to adjacent slot –S (see PAR. 2.4.2.3.1 for local sensing, PAR. 2.4.2.3.3 for remote sensing).	Position 3 and 4 required OFF for all configura- tions <i>except</i> parallel configurations using DIP switch settings to connect the sense leads in parallel.			
5	Current Share	Required ON for parallel operation (connects cur- rent share lines in parallel) unless connections are made via external wires (see PAR. 2.4.2.2.1)	Required OFF for a) independent and series configurations. b) Parallel configurations using external wires to connect current share lines in parallel.			
6, 7	Close on Failure Alarm	When set to ON, allows a single alarm to provide failure indication (contact closure between N.O. pin and COM pin) if any one of many power supplies fails (see PAR. 2.4.4.1).	When set to OFF, individual power supplies produce closure between I/O connector N.O. and COM pins upon failure (see PAR. 2.4.4.1).			
8	** Open on Failure Alarm	** When set to ON, allows a single alarm to pro- vide failure indication (contact open between N.C. pin and COM pin) if any one of many power sup- plies fails (see PAR. 2.4.4.2).	** When set to OFF, individual power supplies produce open between I/O connector N.C. and COM pins upon failure (see PAR. 2.4.4.2).			
** Not applic	* Not applicable for HSF-1URX and -1URY models (see PAR 2.6).					

#### TABLE 2-2. REAR PANEL DIP SWITCH FUNCTIONS

#### 2.4.1 INDEPENDENT OPERATION

The rack adapter is preconfigured at the factory for independent operation of all slots. DIP switch positions 3, 4 and 5 associated with each slot must be set to OFF (open) for each power supply to be operated independently.

# NOTE: Either local or remote sensing *must* be connected for the 1U HSF power supplies to work properly.

The rack adapter is shipped from the factory with each power supply position configured for local sensing (see Figure 2-2). Sensing for each slot can be configured independently:

- Local sensing using rear panel DIP switches
- Local sensing using external jumpers connected to the I/O mating connector or the DC OUTPUT terminal block.
- Remote sensing

#### 2.4.1.1 INDEPENDENT OPERATION - LOCAL SENSING USING REAR PANEL DIP SWITCHES

The rack adapter slots are preconfigured at the factory for local sensing using rear panel DIP switches. If a slot has been configured for other than local sensing using DIP switches and it is necessary to reconfigure it for local sensing, simply set positions 1 and 2 of the DIP switch associated with that slot to ON (closed). External sensing connections must be removed. When set to ON (closed) DIP switch position 1 connects (V+) to (S+) and position 2 connects (V–) to (S–). See Figure 1-3 for DIP switch locations. Figure 2-2 illustrates local sensing of PS1 and PS2 by setting positions 1 and 2 of rear panel DIP 1 and 2 to ON (closed); positions 3 and 4 must be set to OFF (open). Position 5 (current share) must be set to OFF and positions 6, 7, and 8 (alarms) can be configured per PAR. 2.4.4.

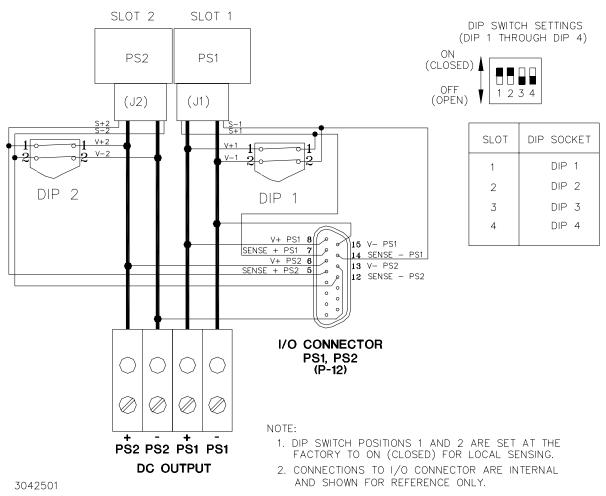


FIGURE 2-2. INDEPENDENT OPERATION, LOCAL SENSING FOR PS1 AND PS2 USING REAR PANEL DIP SWITCHES, SIMPLIFIED DIAGRAM

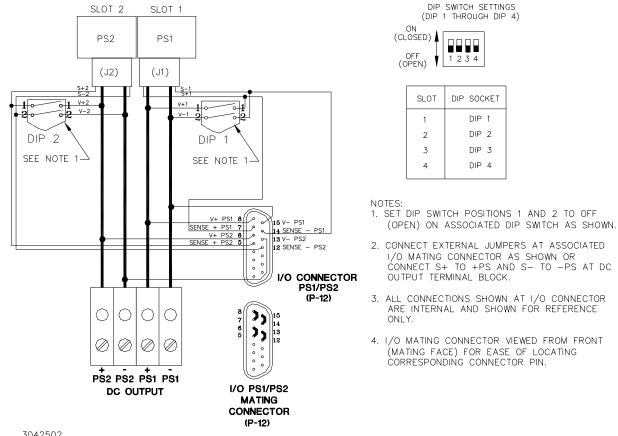
#### 2.4.1.2 **INDEPENDENT OPERATION - LOCAL SENSING USING EXTERNAL WIRING**

To configure a slot for local sensing using external wiring, first set rear panel DIP switch positions 1 and 2 of the DIP switches associated with that slot to OFF (open).

External local sensing is accomplished by connecting (V+) to (S+) and (V-) to (S-). This can be done at either the mating I/O connector supplied (see Table 2-1) or at the DC OUTPUT terminal block. See Figure 1-3 for DIP socket locations. Figure 1-3 illustrates I/O connector pin assignments. Figure 2-3 illustrates local sensing of PS1 and PS2 using external jumpers connected to the I/O mating connector.

NOTE: The rear panel DIP switch settings established at the factory for positions 1 and 2 of the associated DIP switch MUST be changed to OFF (open) if this option is chosen.

Positions 3 and 4 (connecting sense lines in parallel) and Position 5 (current share) must be set to OFF. Configure Positions 6, 7, and 8 (alarms) per PAR. 2.4.4.



2. CONNECT EXTERNAL JUMPERS AT ASSOCIATED I/O MATING CONNECTOR AS SHOWN OR CONNECT S+ TO +PS AND S- TO -PS AT DC OUTPUT TERMINAL BLOCK.

DIP 1

DIP 2

DIP 3

DIP 4

3. ALL CONNECTIONS SHOWN AT I/O CONNECTOR ARE INTERNAL AND SHOWN FOR REFERENCE

4. I/O MATING CONNECTOR VIEWED FROM FRONT (MATING FACE) FOR EASE OF LOCATING CORRESPONDING CONNECTOR PIN.

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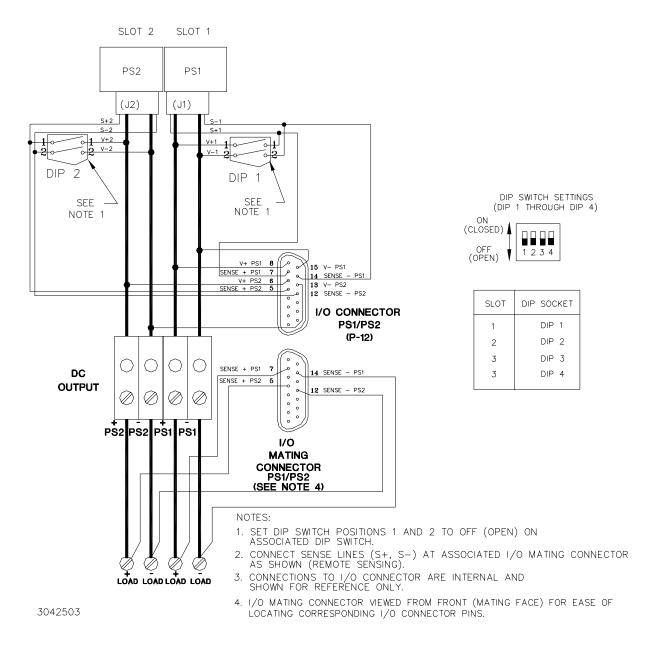
#### FIGURE 2-3. INDEPENDENT OPERATION, LOCAL SENSING FOR PS1 AND PS2 USING EXTERNAL JUMPERS AT I/O MATING CONNECTOR, SIMPLIFIED DIAGRAM

#### 2.4.1.3 INDEPENDENT OPERATION - REMOTE SENSING

Remote sensing is accomplished by connecting +Load to (S+) and –Load to (S–). Figure 2-4 illustrates remote sensing for PS1 and PS2 using wires connected to the I/O mating connector.

NOTE: The rear panel DIP switch settings established at the factory for positions 1 and 2 of the associated DIP switch MUST be changed to OFF (open) if this option is chosen.

Positions 3 and 4 (connecting sense lines in parallel) and Position 5 (current share) must be set to OFF. Configure Positions 6, 7, and 8 (alarms) per PAR. 2.4.4.



## FIGURE 2-4. INDEPENDENT OPERATION, REMOTE SENSING FOR PS1 AND PS2 USING EXTERNAL WIRING AT I/O MATING CONNECTOR, SIMPLIFIED DIAGRAM

#### 2.4.2 PARALLEL OPERATION

Up to four Identical 1U HSF power supplies can be connected in parallel to provide redundant operation or increased output current to a common load. Blocking diodes are incorporated in HSF -1U and -1UR power supplies. The power leads must be connected in parallel externally (see PAR. 2.10.4.2). (Configurations using internal parallel busing are also possible; consult Kepco's Applications Engineering for details.) Three things must be considered when configuring the rack adapter for parallel operation:

- DC OUTPUT
- CURRENT SHARE
- SENSE

#### 2.4.2.1 PARALLEL DC OUTPUT CONNECTIONS

The power leads must be connected in parallel externally (see PAR. 2.10.4.2). DC Output V(+) and V(–) must be connected in parallel at the DC OUTPUT terminal block (see Figures 2-5 through 2-10).

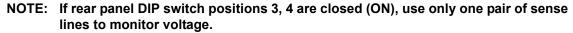
#### 2.4.2.2 PARALLEL CURRENT SHARE CONNECTIONS

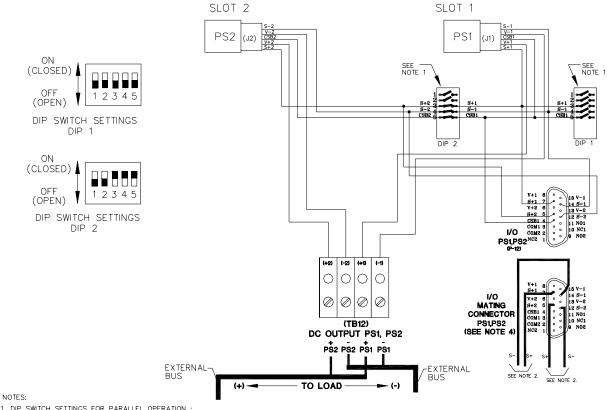
The Current Share pins of the 1U HSF power supplies must be connected together for parallel operation. This can be done using either the rear panel DIP switches to configure adjacent slots in parallel (PAR 2.4.2.2.1), or externally by wiring the I/O mating connector for configuring slots 1 and 4 (PAR. 2.4.2.2.2).

#### 2.4.2.2.1 PARALLEL CURRENT SHARE - REAR PANEL DIP SWITCHES

To configure adjacent slots, use the rear panel DIP switches to connect the Current Share bus. Using rear panel DIP switches permits only adjacent power supplies be connected in parallel.

To connect the current share lines locate the applicable DIP switches: (see Figure 1-3) and set position 3, 4, 5 to ON (closed). The example illustrated in Figure 2-5 shows two 50W units (slot 1 and slot 2) connected in parallel using rear panel DIP switches to configure the current share bus, enabled via position 5 of DIP switch 2 for slots 1/2.





DIP SWITCH SETTINGS FOR PARALLEL OPERATION : POSITIONS 1 AND 2 OF DIP SWITCHES DIP 1 AND DIP 2 MUST BE SET TO OFF (OPEN). POSITIONS 3, 4 AND 5 OF DIP SWITCH DIP 2 MUST BE SET TO ON (CLOSED). POSITIONS 3, 4, AND 5 OF DIP SWITCH DIP 1 ARE NOT CONNECTED, THEIR SETTING IS IRRELEVANT.

2. CONNECT ONLY ONE PAIR OF SENSE LINES (S+, S-) EITHER AT I/O MATING CONNECTOR MONITOR PINS (V+, V-) OR AT DC OUTPUT TERMINAL BLOCK (LOCAL SENSE), OR AT AT THE LOAD (REMOTE SENSE); REFER TO PAR. 2.4.2.3.

3. CONNECTIONS TO I/O CONNECTOR ARE INTERNAL AND SHOWN FOR REFERENCE ONLY.

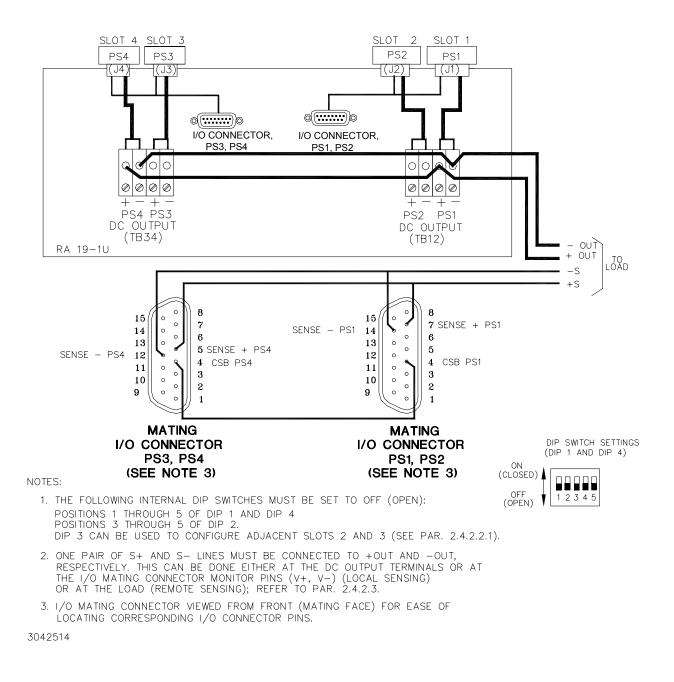
I/O MATING CONNECTOR VIEWED FROM FRONT (MATING FACE) FOR EASE OF LOCATING CORRESPONDING I/O CONNECTOR PINS.

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#### FIGURE 2-5. PARALLEL OUTPUTS USING REAR PANEL DIP SWITCHES TO PARALLEL SENSE LINES AND CURRENT SHARE, PS1 AND PS2 (TYPICAL), SIMPLIFIED DIAGRAM

#### 2.4.2.2.2 PARALLEL CURRENT SHARE - EXTERNAL WIRING

Only slots 1 and 4 can be configured for parallel operation using external wiring; To configure slots 2 and 3 for parallel operation with current sharing the rear panel DIP switches must be used (see PAR. 2.4.2.2.1). The Current Share lines for each supply must be connected together at the I/O mating connector (pin 4) using external wiring (see Figure 2-6). Figure 2-6 is a simplified diagram of a parallel configuration for slots 1 and 4 using external wiring at the I/O mating connector.



## FIGURE 2-6. PARALLEL OUTPUTS USING EXTERNAL WIRING, TYPICAL CONFIGURATION, SIMPLIFIED DIAGRAM

#### 2.4.2.3 SENSE CONNECTIONS FOR PARALLEL CONFIGURATIONS

NOTE: 1U HSF power supply sense lines **MUST** be connected to the respective output pins of I/O connector; otherwise the power supplies will not work.

For parallel configurations the sense lines must be connected in parallel. This can be accomplished either by using the DIP switches (positions 3 and 4 set to ON) or by setting the DIP switch positions 3 and 4 to OFF and using external wires. When configuring units to work in parallel, the current share bus (PAR. 2.4.2.2) must also be configured.

For local sensing (at the rack adapter) connect the sense lines in parallel using either the DIP switches or external jumpers, then connect one +S and one –S from the I/O mating connector to the DC OUTPUT terminal block using short jumpers.

For remote sensing (at the load) connect the sense lines in parallel using either the DIP switches or external jumpers to connect the sense lines in parallel, then connect one +S and one –S from the I/O connector to the load using external wires.

For both local and remote sensing Positions 1 and 2 of *each* DIP switch in the parallel configuration must be set to OFF (open); refer to Figure 1-3 to identify the DIP switch associated with a corresponding slot.

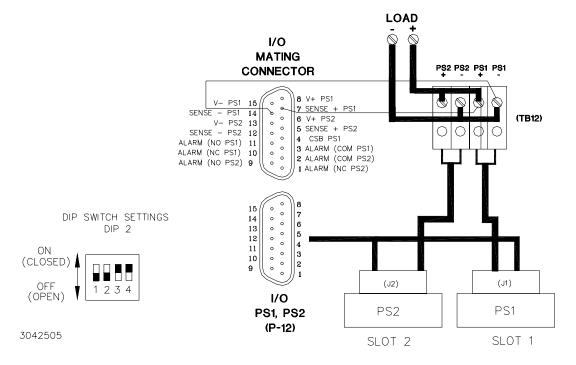
See the following paragraphs for more details:

- PAR. 2.4.2.3.1: Parallel configurations using DIP switches to connect the sense lines in parallel and external wires to configure local sensing.
- PAR. 2.4.2.3.2: Parallel configurations using external wires to connect the sense lines in parallel and external wires to configure local sensing.
- PAR. 2.4.2.3.3: Parallel configurations using DIP switches to connect the sense lines in parallel and external wires to configure remote sensing.
- PAR. 2.4.2.3.4: Parallel configurations using external wires to connect the sense lines in parallel and external wires to configure remote sensing.

#### 2.4.2.3.1 PARALLEL CONFIGURATION USING DIP SWITCHES TO CONNECT SENSE LINES IN PARALLEL AND EXTERNAL WIRES TO CONFIGURE LOCAL SENSING

Figure 2-7 is a simplified diagram of a typical parallel configuration using local sensing via external wires to connect V(+) to S(+), V(–) to S(–) and DIP switch settings to connect the sense leads in parallel. This configuration requires the following:

- 1. For each supply in parallel set DIP switch positions 1 and 2 to OFF (open) (see Figure 1-3).
- 2. For each DIP switch between parallel-connected slots (DIP 2, DIP 3 and DIP 4), set DIP switch positions 3 and 4 to ON (closed) to connect sense leads in parallel (see Figure 1-4).
- 3. For each DIP switch between parallel-connected slots configure position 5 to connect the current share bus by referring to PAR. 2.4.2.2.
- 4. Configure Positions 6, 7, and 8 (alarms) of each DIP switch per PAR. 2.4.4.
- 5. Connect wire between I/O mating connector pin Sense (+) and corresponding power supply V(+) terminal at DC OUTPUT terminal block.
- Connect wire between I/O mating connector pin Sense (–) and corresponding power supply V(–) terminal at DC OUTPUT terminal block.





#### 2.4.2.3.2 PARALLEL CONFIGURATIONS USING EXTERNAL WIRES TO CONNECT SENSE LINES IN PARALLEL AND EXTERNAL WIRES TO CONFIGURE LOCAL SENSING

Figure 2-8 is a simplified diagram of a typical parallel configuration using local sensing via external wires to connect V(+) to S(+), V(–) to S(–) and jumpers connected to the I/O mating connector to connect the sense leads in parallel. This configuration requires the following:

- 1. For each supply in parallel set DIP switch positions 1 and 2 to OFF (open) (see Figure 1-3).
- For each DIP switch between parallel-connected slots (DIP 2, DIP 3 and DIP 4), set DIP switch positions 3 and 4 to OFF (open) (sense leads will be connected in parallel in steps 7 and 8) (see Figure 1-3).
- 3. For each DIP switch between parallel-connected slots configure position 5 to connect the current share bus by referring to PAR. 2.4.2.2.
- 4. Configure Positions 6, 7, and 8 (alarms) of each DIP switch per PAR. 2.4.4.
- 5. Connect wire between I/O mating connector pin Sense (+) and corresponding power supply V (+) terminal at DC OUTPUT terminal block.
- Connect wire between I/O mating connector pin Sense (–) and corresponding power supply V (–) terminal at DC OUTPUT terminal block.
- 7. Connect short jumper across I/O mating connector Sense (+) pins.
- 8. Connect short jumper across I/O mating connector Sense (-) pins.

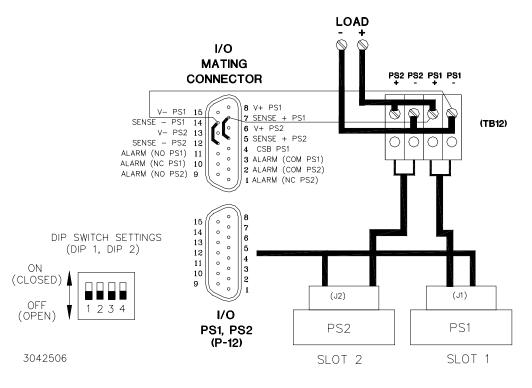


FIGURE 2-8. TYPICAL PARALLEL CONNECTIONS USING EXTERNAL WIRES FOR LOCAL SENSING AND I/O MATING CONNECTOR JUMPERS TO PARALLEL SENSE WIRES

#### 2.4.2.3.3 PARALLEL CONFIGURATIONS USING DIP SWITCHES TO CONNECT SENSE LINES IN PARALLEL AND EXTERNAL WIRES TO CONFIGURE REMOTE SENSING

Figure 2-9 is a simplified diagram of a typical parallel configuration using remote sensing via external wires to connect V(+) to S(+), V(–) to S(–) and DIP switch settings to connect the sense leads in parallel. This configuration requires the following:

- 1. For each supply in parallel set DIP switch positions 1 and 2 to OFF (open) (see Figure 1-3).
- 2. For each DIP switch between parallel-connected slots (DIP 2, DIP 3, DIP 4), set DIP switch positions 3 and 4 to ON (closed) to connect sense leads in parallel (see Figure 1-3).
- 3. For each DIP switch between parallel-connected slots configure position 5 to connect the current share bus by referring to PAR. 2.4.2.2.
- 4. Configure Positions 6, 7, and 8 (alarms) of each DIP switch per PAR. 2.4.4.
- 5. Connect wire from I/O mating connector Sense (+) pin to V (+) at the load.
- 6. Connect wire from I/O mating connector Sense (–) pin to V (–) at the load.

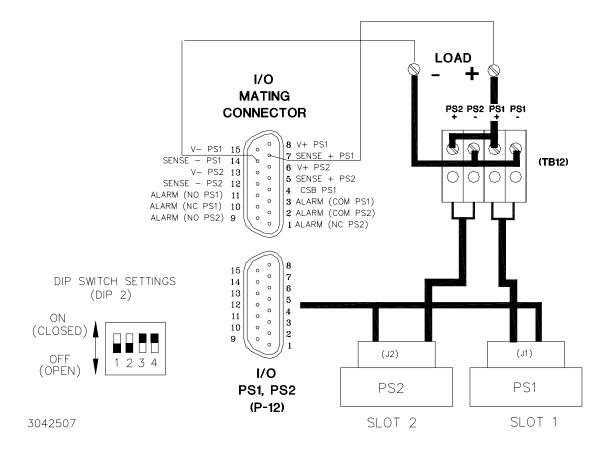
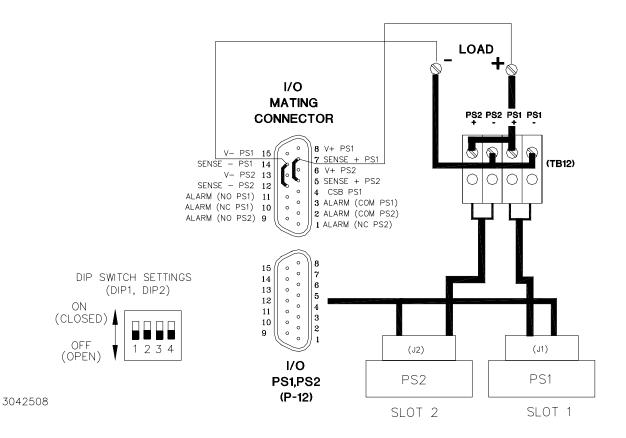


FIGURE 2-9. TYPICAL PARALLEL CONNECTIONS, REMOTE SENSING USING DIP SWITCHES TO PARALLEL SENSE WIRES

#### 2.4.2.3.4 PARALLEL CONFIGURATIONS USING EXTERNAL WIRES TO CONNECT SENSE LINES IN PARALLEL AND EXTERNAL WIRES TO CONFIGURE REMOTE SENSING

Figure 2-10 is a simplified diagram of a typical parallel configuration using remote sensing via external wires to connect V(+) to S(+), V(–) to S(–) and jumpers connected to the mating connector to connect the sense leads in parallel. This configuration requires the following:

- 1. For each supply in parallel set DIP switch positions 1 and 2 to OFF (open) (see Figure 1-3).
- For each DIP switch between parallel-connected slots (DIP 2), set DIP switch positions 3 and 4 to OFF (open) (sense leads will be connected in parallel in steps 7 and 8) (see Figure 1-3).
- 3. For each DIP switch between parallel-connected slots, configure position 5 to connect the current share bus by referring to PAR. 2.4.2.2.
- 4. Configure Positions 6, 7, and 8 (alarms) of each DIP switch per PAR. 2.4.4.
- 5. Connect short jumper across I/O mating connector Sense (+) pins.
- 6. Connect short jumper across I/O mating connector Sense (-) pins.
- 7. Connect wire from I/O mating connector Sense (+) pin to V (+) at the load.
- 8. Connect wire from I/O mating connector Sense (-) pin to V (-) at the load.



#### FIGURE 2-10. TYPICAL PARALLEL CONNECTIONS, REMOTE SENSING USING I/O MATING CONNECTOR JUMPERS TO PARALLEL SENSE WIRES

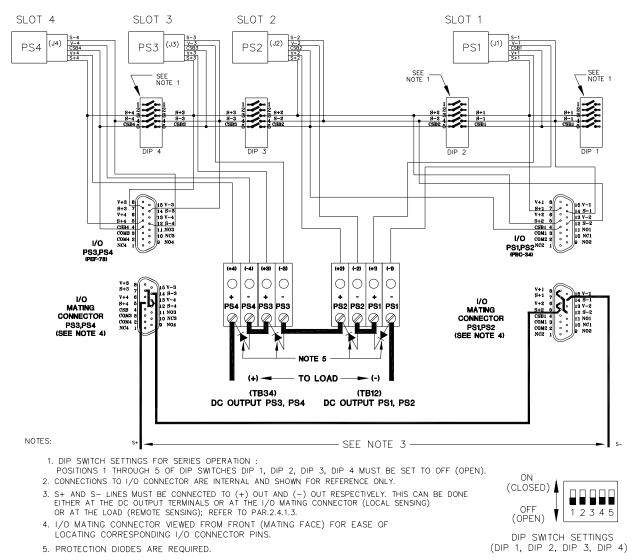
#### 2.4.3 SERIES OPERATION

HSF -1U and -1UR power supplies may be connected in series to obtain higher output voltages. The RA 19-1U rack adapter is designed to safely handle a maximum output voltage of 500 Volts; contact Kepco applications engineering for additional information. The power supply with the lowest rated value of maximum current establishes the maximum load current allowed. Series configurations can only be accomplished by **external wiring** of the I/O mating connector. V+ of one supply must be connected to V– of the next supply at the DC OUTPUT terminal block. It is recommended that reverse diodes be connected at the output of each power supply connected in series.

The DC OUTPUT + terminal of one supply must be connected to DC OUTPUT – terminal of the next supply. Each Power Supply in series must be protected by a reverse diode connected in parallel with the output as shown in Figure 2-11. The diode protects against reverse voltages. Protection diodes must conform to the following specifications:

- V<sub>REV</sub> > 2 x V<sub>NOM</sub> x N where V<sub>NOM</sub> is the output voltage of the HSF power supply and N is the number of power supplies connected in series.
- $I_{FWD} > 1.5 \times I_{NOM}$  where  $I_{NOM}$  is the output current of the HSF power supply.

DIP switches (positions 1 through 4) *between* series-connected supplies and at both ends of the series-connected group must be set to OFF (open). Sensing can be either local or remote (PAR. 2.4.1.3). Local sensing requires external wiring (PAR.2.4.1.2). Figure 2-11 illustrates PS1, PS2 PS3 and PS4 connected in series.



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#### FIGURE 2-11. SERIES CONFIGURATION, SIMPLIFIED DIAGRAM

#### 2.4.4 ALARM CONFIGURATIONS

The 1U HSF Power Supplies each provide a normally closed (N.C.) and normally open (N.O.) line referenced to common (COM) for use as an alarm at the users discretion. The N.C. line opens upon failure, the N.O. line closes upon failure.

# NOTE: HSF-1URX and -1URY models do not include the normally open (N.O.) line, so close on failure configurations are not applicable.

The RA 19-1U is configured at the factory for independent operation of these lines. It is possible to configure these alarm lines to allow multiple power supplies to provide a failure indication using the N.O. (close on failure) lines, N.C (open on failure) lines, or both. Each alarm circuit can be configured in two ways: either by rear panel DIP switches or by external wiring of the I/O mating connector. Use external wiring of the I/O mating connector if DIP switch specifications noted in the following CAUTION will be exceeded.

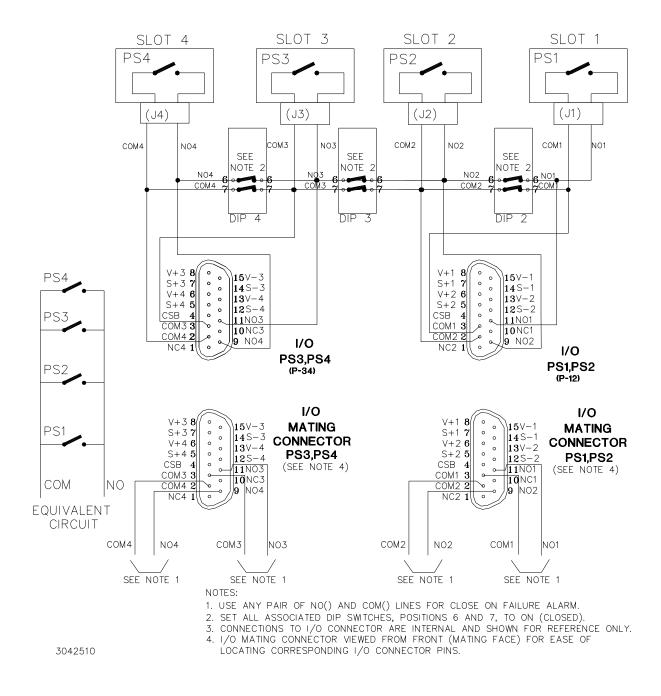
- CAUTION: The user is responsible for ensuring that the alarm circuit does not exceed the HSF alarm relay switching specifications: 1A @ 30V d-c or 0.5A @ 125V a-c. If the alarm circuit is configured using the rear panel DIP switches, the user is responsible for ensuring that the alarm circuit does not exceed DIP switch specifications: 100mA, 50V d-c, maximum.
- CAUTION: For HSF-1URX and -1URY models there is no isolation between ±RC, d-c output and alarm circuit. For HSF-1URC and -1URY models there is no isolation between ±IMON, d-c output and alarm circuit.

#### 2.4.4.1 N.O. ALARM LINE (CLOSE ON FAILURE)

The N.O. and COM line of each 1U HSF supply provide a closed contact (short circuit) upon failure. To configure multiple power supplies so that a failure of any supply produces a failure indication, it is necessary to connect the N.O. lines in parallel and the COM lines in parallel.

#### 2.4.4.1.1 CLOSE ON FAILURE USING REAR PANEL DIP SWITCHES

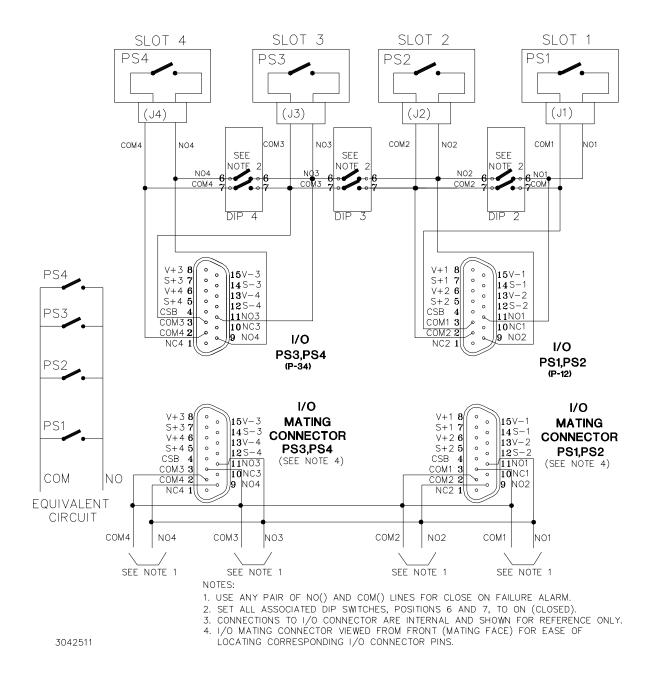
Close on failure for multiple power supplies can be accomplished by setting DIP switch positions 6 and 7 to ON (closed). associated with each adjacent slot included in the alarm circuit. For example, for PS1 and PS2, set DIP switch 2, positions 6 and 7 to ON (closed). The failure indication (short circuit) will be present across both N.O.1 and COM1, and N.O.2 and COM2. Figure 2-12 is a simplified diagram illustrating a close on failure alarm configuration for four power supplies using rear panel DIP switches.



#### FIGURE 2-12. CLOSE ON FAILURE ALARM CONFIGURATION USING REAR PANEL DIP SWITCHES, SIMPLIFIED DIAGRAM

#### 2.4.4.1.2 CLOSE ON FAILURE USING EXTERNAL WIRING AT I/O MATING CONNECTOR

Close on failure for multiple power supplies can be accomplished by wiring N.O. and COM in parallel at the I/O mating connector. DIP switches associated with slots included in the alarm circuit must have positions 6 and 7 set to OFF (open). The failure indication (short circuit) will be present across any pair of N.O. and COM lines. Figure 2-13 is a simplified diagram illustrating a close on failure alarm configuration for four power supplies using external wiring at the I/O mating connector.



### FIGURE 2-13. CLOSE ON FAILURE ALARM CONFIGURATION USING EXTERNAL WIRING AT I/O MATING CONNECTOR, SIMPLIFIED DIAGRAM

#### 2.4.4.2 N.C. ALARM LINE (OPEN ON FAILURE)

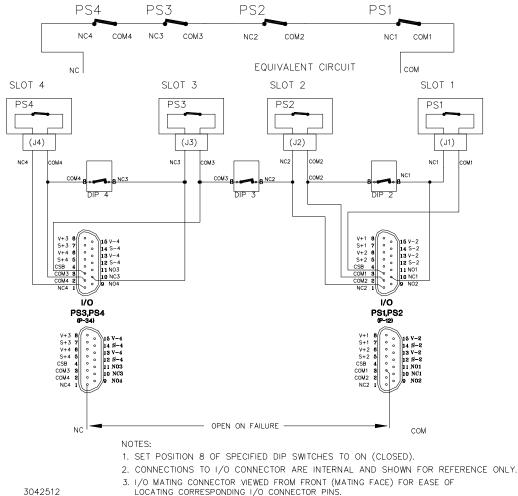
The N.C and COM line of each 1U HSF supply provide an open contact (open circuit) upon failure. To configure multiple power supplies so that a failure of any supply produces a failure indication, it is necessary to connect the N.C. line of one, with the COM line of the next power supply, so the alarm line is connected in series.

#### 2.4.4.2.1 OPEN ON FAILURE USING REAR PANEL DIP SWITCHES

The open on failure alarm for multiple power supplies is accomplished by setting the associated DIP switch, position 8, to ON (closed) for each slot included in the alarm circuit as indicated in Figure 2-14, Setting DIP switch position 8 to ON (closed) connects the N.C. line to the COM line of the adjacent power supply. Figure 2-14 illustrates an open on failure alarm configuration for four power supplies using rear panel DIP switch settings.

#### CAUTION: The user is responsible for ensuring that the alarm circuit does not exceed DIP switch specifications: 100mA, 50V d-c, maximum.

To configure PS1, PS2, PS3 and PS4 as open on failure, set position 8 of DIP switches DIP 2, DIP 3, and DIP 4 to ON (closed). The failure indication (open circuit) will be present across N.C.4 and COM 1.

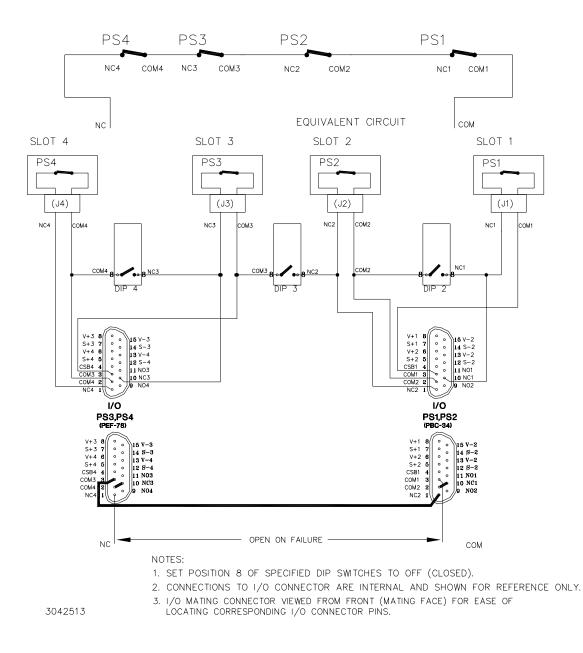


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FIGURE 2-14. OPEN ON FAILURE ALARM CONFIGURATION USING REAR PANEL **DIP SWITCHES, SIMPLIFIED DIAGRAM** 

#### 2.4.4.2.2 OPEN ON FAILURE USING EXTERNAL WIRING OF I/O MATING CONNECTOR

Figure 2-15 illustrates an open on failure alarm configuration using external wiring of the I/O mating connectors for four power supplies. It is necessary to set DIP switch position 8 to OFF (open) for each slot included in the open on failure alarm circuit.



#### FIGURE 2-15. OPEN ON FAILURE ALARM CONFIGURATION USING EXTERNAL WIRING AT I/O MATING CONNECTOR, SIMPLIFIED DIAGRAM

#### 2.5 CURRENT MONITORING (-1URC AND -1URY MODELS ONLY)

Monitored Output Current (Amps) = Voltage drop across Rs (Volts) x Rs (Ohms), where voltage drop across Rs (see Table 2-3) is measured across  $\pm$  IMON pins (requires millivoltmeter, range 0 to 200mV). Accuracy of voltage drop across Rs (representing monitored output current) is  $\pm 10\%$ ; contact Kepco if greater accuracy is required. See Figure 2-16 for typical configuration.

SERIES	3.3V Model	5V Model	12V Model	15V Model	24V Model	28V Model	48V Model
HSF -1UR 50W	0.01 Ohm	0.01 Ohm	0.02 Ohm	0.03 Ohm	0.05 Ohm	0.05 Ohm	0.1 Ohm
HSF -1UR 100W	5 mOhm	5 mOhm	10 mOhm	20 mOhm	20 mOhm	30 mOhm	50 mOhm
HSF -1UR 150W	2.5 mOhm	2.5 mOhm	10 mOhm	10 mOhm	20 mOhm	20 mOhm	30 mOhm

**TABLE 2-3. SENSE RESISTOR VALUES** 

I/O connector pins designated for use for current monitoring are as follows:

	I/O Connector	+IMON	<u>–IMON</u>
Slot 1	PS1, PS2	Pin 15	Pin 3
Slot 2	PS1, PS2	Pin 13	Pin 2
Slot 3	PS3, PS4	Pin 15	Pin 3
Slot 4	PS3, PS4	Pin 13	Pin 2

CAUTION: There is no isolation between ±IMON, alarm circuit and d-c output. +IMON is also the –V output of the HSF power supply. For -1URY models, +IMON may also be used for –RC.

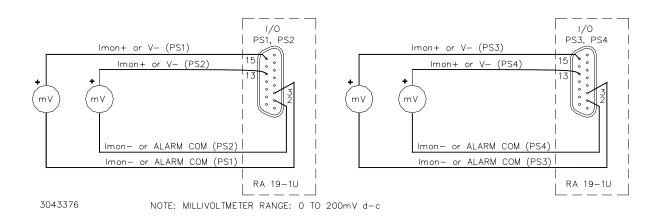


FIGURE 2-16. USING CURRENT MONITORING (TYPICAL), -1URC AND -1URY MODELS ONLY

#### 2.6 REMOTE ON-OFF (-1URX AND -1URY MODELS ONLY)

Power switch of HSF must be set to on. Use designated  $\pm$ RC pins of applicable I/O connector (see below) to set specified output on or off. See Figure 2-17 for typical configuration. Note that when  $\pm$ RC are used, only the normally-closed Alarm (open on failure) is available for use. Contact Kepco if isolation between alarm and remote on-off is required.

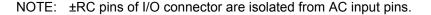
- Output OFF requires no voltage, or short circuit, or 0 to 0.8V across ±RC pins of I/O connector.
- Output ON requires 4.5 to 12.5V (or 12.5 to 24.5V through 1.5K Ohms) across ±RC pins of I/O connector.

To reverse the polarity of the on-off voltage (where output ON requires no voltage, or short circuit, or 0 to 0.8V across ±RC pins of I/O connector), contact Kepco.

I/O connector pins designated for use for remote on-off are as follows:

	I/O Connector	<u>+RC</u>	<u>–RC</u>
Slot 1	PS1, PS2	Pin 11	Pin 15
Slot 2	PS1, PS2	Pin 9	Pin 13
Slot 3	PS3, PS4	Pin 11	Pin 15
Slot 4	PS3, PS4	Pin 9	Pin 13

CAUTION: -RC is also the -V output of the HSF power supply. For -1URY models, -RC may also be used for +IMON. +RC is also the Alarm Common of the HSF power supply. ±RC pins are NOT isolated from DC output pins.



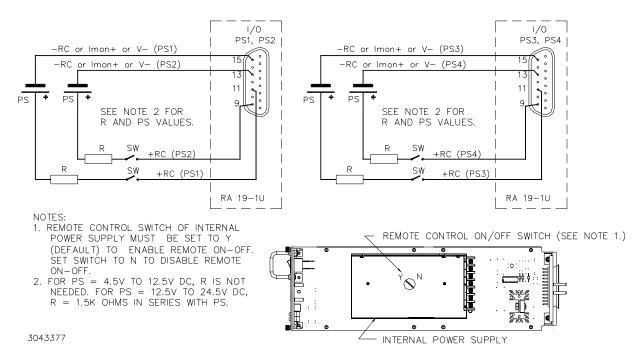


FIGURE 2-17. USING REMOTE ON-OFF (TYPICAL), -1URX AND -1URY MODELS ONLY

#### 2.7 TERMINATIONS

All input, output and control terminations are located on the rear panel of the rack adapter (see Figure 1-4).

#### 2.8 COOLING

The 1U HSF power supplies mounted within the rack adapter are maintained within their operating temperature range by means of convection cooling. ALL OPENINGS AROUND THE RACK ADAPTER CASE MUST BE KEPT CLEAR OF OBSTRUCTION TO ENSURE PROPER AIR CIRCULATION. Care must be taken that the ambient temperature, which is the temperature of the air immediately surrounding the rack adapter, does not rise above the specified limits for the operating load conditions of the installed 1U HSF power supplies. Kepco recommends providing additional space above and below the rack adapter where possible when the rack adapter is fully populated.

#### 2.9 INSTALLATION (Refer to "Mechanical Outline Drawing," Figure 1-5.)

The rack adapter mounts directly to EIA-RS 310D standard 19" racks via the two mounting ears; two screws are required per mounting ear for proper support.

#### CAUTION

#### RACK ADAPTER SHOULD BE MOUNTED BEFORE INSTALLING POWER SUPPLIES.

Provide adequate clearance around case and ensure that the temperature immediately surrounding the unit does not exceed the maximum specified ambient temperature for the operating conditions of the installed power supplies. For severe shock or vibration environments, see NOTE to PAR. 2.9.1 below.

#### 2.9.1 INSTALLING 1U HSF POWER SUPPLIES

Refer to Figure 1-1, for proper slot positions applicable to the RA 19-1U Rack Adapter. Insert 1U HSF power supply in selected slot until power supply front panel is flush with rack adapter chassis and secure with two front panel screws on power supply. **Do not overtighten these screws:** max. torque is 2 in.-lbs (0.23 N x m).

NOTE: For severe shock and vibration environments each 1U HSF module must be secured to the rack adapter with a screw, P/N 101-0408 (flat head, 6-32, 1/2 in. Ig., 100° CSK) through the bottom of the rack adapter chassis. **Do not overtighten these screws: max. torque is 10 in.-lbs (1.1N x m)**; side support for the populated rack adapter may also be required.

The rack adapter is supplied with four cable clamps equipped with release levers that can be snapped into holes provided in the rear panel (see Figure 1-4) to support the weight of the input, output and signal cables.

#### 2.10 WIRING INSTRUCTIONS

Interconnections between an a-c power source and a stabilized power supply, and between the power supply and its load are as critical as the interface between other types of electronic equipment. If optimum performance is expected, certain rules for the interconnection of source, power supply and load must be observed by the user. These rules are described in detail in the following paragraphs and in the operating instructions for 1U HSF Series power supplies.

#### 2.10.1 SAFETY GROUNDING

Local, national and international safety rules dictate the grounding of the metal cover and case of any instrument connected to the a-c power source, when such grounding is an intrinsic part of the safety aspect of the instrument. The instructions below suggest wiring methods which comply with these safety requirements; however, in the event that the specific installation for the power system involves differences with the recommended wiring, it is the customer's responsibility to ensure that all applicable electric codes for safety grounding requirements are met.

#### 2.10.2 SOURCE POWER CONNECTIONS

When used in conjunction with Kepco 1U HSF series power supplies, these rack adapters can be operated from single phase 95-264V a-c or 125-370V d-c source power without adjustment or modification. Source power is applied to two 3-terminal terminal blocks at the rear panel and distributed as indicated in Figure 1-3. Slots 1 and 3 are powered from one terminal block, slots 2 and 4 are powered from the other.

#### CAUTION

#### THE RA 19-1U DOES NOT INCORPORATE ANY SAFETY INTERRUPT DEVICES. PROTEC-TION OF INPUT WIRING REQUIRES USER-CONFIGURED SAFETY INTERRUPTS.

The terminals are labeled L, N, and G. Wires must be sized according to expected current. Wire size range is 24-14 AWG; torque to 4 lb-in (0.4 N•M) maximum. Their functions are as follows:

- Terminal G (Ground) is the safety ground connection for the RA 19-1U. It is connected to the RA 19-1U chassis and to the safety ground terminal of the input power connector for each of the power supply mounting positions via the PCB backplane. Terminal G must be connected to safety ground in order to ensure proper grounding of the 1U HSF power supplies.
- Terminals L (Line Phase) and N (Neutral) are connected to the input power entry connectors. Source power is provided to the power supplies indicated by the label on the rear panel. The source power connectors are independent of each other, allowing the user complete flexibility in wiring for common or redundant input power configurations.

When each terminal block receives power from a separate source, input redundancy for adjacent pairs of power supplies is achieved.

Source power can also be custom configured via jumpers on the internal PC board, e.g., all slots can be powered from a single terminal block, or slots 1 and 2 can be powered from one terminal block and slots 3 and 4 from the other. Contact Kepco Applications Engineering for further details.

The following standard wiring configuration is recommended by Kepco as being compliant with applicable national and international safety standards. Please consult local electrical codes for wire current ratings and other specific requirements:

- Connect Terminal G of each RA 19-1U input power terminal block to safety ground
- Connect a separate wire pair from each side of the input power to the L/N terminal pair of the input power terminal block.

- Where 115V a-c source power is used, Kepco recommends the use of the line cords, P/N 118-0506 supplied (North American style plug, 15A maximum, 6 ft. long).
- Wire size is determined by the maximum rated source current for each 1U HSF power supply and the number of power supplies installed. For lower system power configurations, smaller wire can be used; contact Kepco Applications Engineering for assistance.

#### 2.10.2.1 EMI COMPLIANCE

Depending on the application and system environment, special source power considerations may be required to meet listed Input EMI specifications for HSF power supplies, particularly FCC Class B. It may be necessary to add external source power filtering, such as installing snap-on ferrite beads on the line cord wires of the RA 19-1U as close to the input a-c terminal block as possible. Another option is to add an in-line cabinet-mounted EMI filter (available from a number of manufacturers) between the source power and the RA 19-1U line cord. For additional assistance, contact Kepco Applications Engineering.

#### 2.10.3 CONTROL SIGNAL CONNECTIONS

Access to the control signal (I/O) connector for each 1U HSF power supply is provided via the 15-pin D-subminiature connectors on the rear panel of the rack adapter (see Figure 1-4). Two mating connectors (Kepco P/N 142-0449) are provided in a plastic bag. Consult PAR. 2.4 and the 1U HSF operator's manual for instructions on wiring and use of these control lines.

#### 2.10.4 OUTPUT LOAD CONNECTIONS

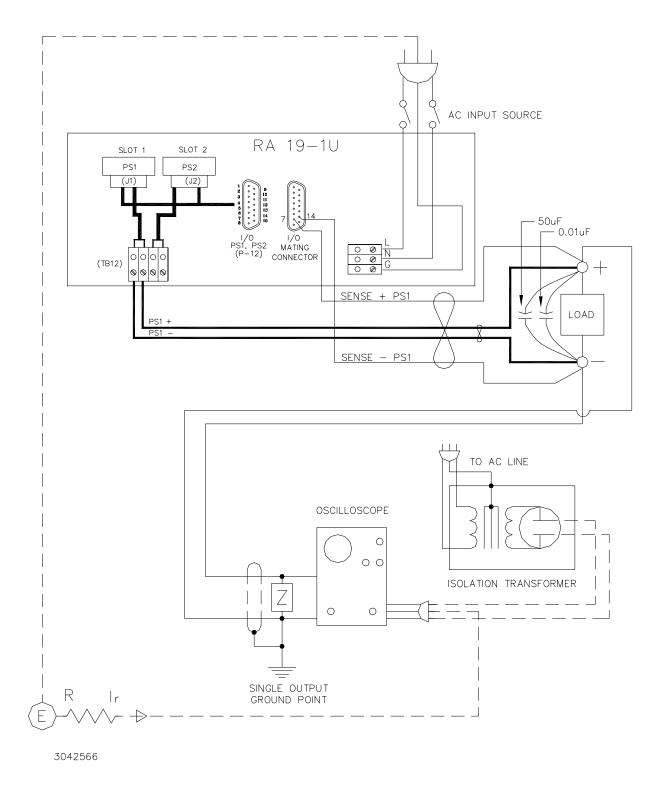
Load connections to the rack adapters are achieved via two terminal blocks located on the backplate assembly. Wires must be sized according to expected current. Wire size range is 24-14 AWG; torque to 4 lb-in (0.4 N•M) maximum. (Sensing connections are made through the I/O mating connector, PAR. 2.4.1)

#### NOTE!

#### REGARDLESS OF OUTPUT CONFIGURATION, OUTPUT SENSE LINES MUST BE PROPERLY CONNECTED FOR OPERATION.

#### 2.10.4.1 REDUCING RIPPLE AND NOISE

Ripple and noise are measured under nominal load conditions to provide the rated output voltage/current of the 1U HSF power supply. Measurement of ripple/noise is illustrated in Figure 2-18. It is most important to minimize impedance between the power supply output and the load. As the length of load wires increases, ripple and noise may increase proportionally, therefore length and placement are critical for minimum ripple and noise. A filter consisting of a 10pF multi-layer ceramic capacitor for high frequency filtering in parallel with a  $0.01\mu$ F capacitor must be used to eliminate unwanted ripple and noise pickup on the load wire. For noise-sensitive applications the load wires and sense wires must be twisted and/or shielded.



#### FIGURE 2-18. RIPPLE AND NOISE MEASUREMENT SETUP DIAGRAM

#### 2.10.4.2 PARALLEL/REDUNDANT OPERATION



Removal of an 1U HSF power supply from a "live" system must be done only by authorized service personnel after 1U HSF power switch is set to OFF. Dangerous voltages may be accessible through the open slot after a power supply is removed.

Identical 1U HSF power supplies can be connected in parallel to provide redundant operation or increased output current to a common load. Maximum output current for each terminal pair of the DC OUTPUT terminal blocks is 35 Amperes. Connect (+) to (+) and (-) to (-) at the DC OUTPUT terminal block (see Figure 2-5).

NOTE: Verify that the sense lines and current share bus are configured per PAR. 2.4.2.

#### 2.10.4.3 SERIES/INDEPENDENT OPERATION

The rack adapter can be used for either independent or series operation of 1U HSF power supplies; it is factory configured for independent operation using local sensing. To select remote sensing, refer to PAR. 2.4.1.3.

For series operation, connect (+) and (–) terminals at the DC OUTPUT terminal block of power supplies to be connected in series (see Figure 2-11). The 1U HSF power supplies are equipped with blocking diodes which allow series operation without further modification. The RA 19-1U rack adapter is designed to safely handle a maximum output voltage of 500 Volts.

#### 2.10.4.4 MIXED OPERATION

The design of the RA 19-1U rack adapters permits the user to configure 1U HSF power supplies for almost any combination of independent, series and parallel operation, both within a single rack adapter and between different RA 19-1U rack adapters, within the limits of the 1U HSF operation envelope and the current and voltage ratings specified in PAR.s 2.10.4.2 and 2.10.4.3. The user must ensure that the requirements for each configuration stated above are met. If any questions or problems arise, the user is encouraged to contact the Kepco Applications Engineering group for technical assistance.

#### 2.11 REMOVING/REPLACING 1U HSF POWER SUPPLIES



Removal of an 1U HSF power supply from a "live" system must be done only by authorized service personnel after 1U HSF power switch is set to OFF. Dangerous voltages may be accessible through the open slot after a power supply is removed.

Refer to Figure 1-1, for proper slot positions applicable to the RA 19-1U Rack Adapter. Insert 1U HSF power supply in selected slot until power supply front panel is flush with rack adapter chassis and secure with two front panel screws on power supply. **Do not overtighten these screws:** max. torque is 2 in.-lbs (0.23 N x m).

#### 2.12 SHIPPING

The rack adapter may be shipped with power supplies installed *only* after the 1U HSF power supplies have been securely fastened to the rack adapter (PAR. 2.11). Contact Kepco Applications Engineering if further assistance is required.